

Attention all 3521Q Pilots,

Because of all the problems we have been having with 3521Q, the board will be instituting a new policy.

Until further notice, we don't want the engine leaned in flight.

If we don't have cylinder problems, we will know the reason for past experiences.

Lean the engine while taxiing! This is important to keep the plugs clean and you cannot hurt the engine while taxiing.

Thank you



ALTITUDE	75% POWER		65% POWER		55% POWER	
	KTAS	NMPG	KTAS	NMPG	KTAS	NMPG
Sea Level	114	11.2	108	12.0	101	12.8
4000 feet	119	11.7	112	12.4	104	13.2
8000 feet	124	12.2	117	12.9	107	13.6

Figure 4-3. Cruise Performance Table

LEANING WITH AN EGT INDICATOR

At or below 75% power in level cruise flight, the exhaust gas temperature (EGT) indicator is used to lean the fuel-air mixture for best performance or economy. The Cruise Performance charts in Section 5 are based on the EGT to adjust the mixture to Recommended Lean per Figure 4-4.

MIXTURE DESCRIPTION	EXHAUST GAS TEMPERATURE
RECOMMENDED LEAN (Pilot's Operating Handbook)	50° Rich of Peak EGT
BEST ECONOMY	Peak EGT

Figure 4-4. EGT Table

Use the mixture control vernier adjustment (rotate the knob CCW to lean the mixture) to **slowly** lean, from full rich or maximum RPM mixture, while monitoring the EGT indicator. As the EGT indication begins to increase, continue to **slowly** lean the mixture until an EGT indication decrease is just detectable. Reverse the adjustment **slowly** in the rich direction until an EGT indication decrease is again just detectable, then set the EGT index pointer to match the peak indication. The mixture may be leaned slightly to return to peak EGT or may be further richened to Recommended Lean mixture as desired. **Continuous operation at mixture settings lean of peak EGT is prohibited.** Any change in altitude or throttle position will require that peak EGT be redetermined and the desired mixture be reset. Under some conditions, engine roughness may occur at peak EGT. In this case, operate at Recommended Lean mixture.

As noted in Figure 4-4, operation at peak EGT provides the best fuel economy. Operation at peak EGT results in approximately 4% greater range and approximately a 3 knot decrease in airspeed from the figures shown in the Performance section of this handbook. Recommended Lean mixture provides best level cruise performance (generally close to "best power" or maximum RPM).

NOTE

The EGT indicator requires several seconds to respond to mixture adjustments and changes in exhaust gas temperature. More rapid changes in EGT indication are neither necessary nor desirable. Determining peak EGT and setting the desired mixture should take approximately one minute when the adjustments are made sufficiently slowly and accurately.

FUEL SAVINGS PROCEDURES FOR FLIGHT TRAINING OPERATIONS

For best fuel economy during flight training operations, the following procedures are recommended.

1. After engine start and for all ground operations, set the throttle to 1200 RPM and lean the mixture for maximum RPM. Leave the mixture at this setting until beginning the BEFORE TAKEOFF checklist. After the BEFORE TAKEOFF checklist is complete re-lean the mixture as described above until ready for the TAKEOFF checklist.
2. Lean the mixture for maximum RPM during full throttle climbs above 3000 feet. The mixture may remain leaned (maximum RPM at full throttle) for practicing maneuvers such as stalls and slow flight.
3. Lean the mixture for maximum RPM during all operations at any altitude, including those below 3000 feet, when using 75% or less power.

NOTE

- When cruising or maneuvering at 80% or less power, the mixture may be further leaned until the EGT indicator needle peaks and is then enriched 50°F. This is especially applicable to cross-country training flights, but should be practiced during transition flight to and from the practice area as well.
- Using the above recommended procedures can provide fuel savings in excess of 5% when compared to typical training operations at full rich mixture. In addition, the above procedures will minimize spark plug fouling since the reduction in fuel consumption results in a proportional reduction in tetraethyl lead passing through the engine.